

**9001**  
**IS** KOHLER  
 POWER SYSTEMS  
 NATIONALLY REGISTERED



### Ratings

**Voltage:** 208–600 VAC 50/60 Hz

**Current:** 30–4000 amps

### Standard Contactor Features

- Open-transition operation with either automatic or non-automatic control
- 2, 3, or 4 poles
- Electrically operated, mechanically held
- Double-throw, inherently interlocked design (break-before-make power contacts)
- Solid, switched, or overlapping neutral (make-before-break type)
- High withstand and closing ratings
- Design suitable for emergency and standby applications on all classes of load, 100% tungsten rated through 400 amps
- Open-transition transfer time less than 100 milliseconds (6 cycles @ 60 Hz)
- Silver alloy main contacts
- Front-accessible contacts for easy inspection
- Front-replaceable main and arcing contacts (600–4000 amps)
- Reliable, field-proven solenoid mechanism
- Switching mechanisms lubricated for life
- Internal manual operating handle
- Main shaft auxiliary contacts

Modbus® is a registered trademark of Schneider Electric.

### MPAC 1000™ Controller Standard Features

- Microprocessor controller
- Real-time clock with battery backup
- Broadrange voltage sensing (208–600 VAC) with 2% accuracy on both sources
- Frequency sensing with 1% accuracy on both sources
- Environmentally sealed user interface
- Keypad with tactile feedback pushbuttons
- LED indicators
- Selectable operating modes
- Programmable inputs and outputs
- Load/no load exercise function
- Anti-single phasing protection
- Load control inputs and outputs
- Phase rotation sensing
- Time-stamped event log
- Gold-flashed engine start contacts
- Modbus® communication with network and setup connections

### MPAC 1000™ Controller Programmable Features

- System voltage and frequency
- Adjustable over/undervoltage and over/underfrequency for the normal and emergency sources
- Adjustable time delays
- Commit/no commit transfer
- ABC/BAC phase rotation selection with error detection
- Resettable historical data
- In-phase monitor
- Password protection

### Accessories

- Programmable input/output (I/O) modules with two inputs and six outputs (isolated SPDT form C contacts, output rating 2 amps @ 30 VDC/250 VAC); four I/O module maximum
- Three-stage charging, dual-output battery charger (6 amps @ 12 VDC/3 amps @ 24 VDC)
- Padlockable user interface cover
- Preferred source switch
- Supervised transfer control switch
- Setup software
- Line-to-neutral monitoring
- Chicago alarm module
- External battery supply module (allows extended engine start time delay)

# Controller Features

## Standard Controller Features

### User Interface Keypad

- Start/end system test
- Set/end exercise
- End time delay
- Lamp test/service reset

### User Interface Indicators

- Contactor position: Normal, Emergency
- Source available: Normal, Emergency
- Service required: immediate, maintenance
- Not in automatic mode
- Four-stage time delay remaining
- Exercise: load, no load, set/disabled
- Test: load, no load
- Load control active: peak shave, pre/post-transfer signal
- In-phase monitor active

### Selectable Operating Modes\*

- 1 week/2 week manually set exercise (1 week)
- Disable/enable exercise (enable)
- Load/no load exercise (no load)
- Load/no load test (load)
- Enable/disable transfer (enable)

### Programmable Inputs (factory settings)

- End time delay
- Peak shave/area protection

### Outputs

- Generator engine start, normally closed gold-flashed contact rated 2 amps @ 30 VDC/250 VAC
- Pre-transfer load control, one normally open contact rated 10 amps @ 30 VDC/250 VAC
- One programmable output, factory-set to load bank control isolated SPDT form C contact rated 2 amps @ 30 VDC/250 VAC

### Software Event Monitoring

Use a personal computer with the optional setup software or a Modbus® link to view historical data and system events.

- Historical data (total and resettable)
- System events (time and date-stamped)
- System faults (time and date-stamped)
- Line-to-line voltage
- System frequency
- Time delay active
- Time delay remaining
- System status
- Source available
- Contactor position
- Exerciser schedule, mode, and time remaining on active exercise

### Communications

- Serial port for PC connection
- Modbus® network interface

## Programmable Features

Use a personal computer with the optional setup software or a Modbus® link to view, select, or adjust programmable features.

### Programmable Features\*

- System voltage†
- System frequency†
- Single/three-phase operation†
- ABC or CBA phase rotation (ABC)
- In-phase monitor (disabled)
- Commit/no commit switch (no commit)
- User-defined password
- Calendar mode exerciser (up to 21 events)

## Programmable Inputs and Outputs

Use a personal computer with the optional setup software or a Modbus® link to define inputs and outputs.

### Programmable Inputs

- End time delay input (default)
- Inhibit transfer
- Low battery fault
- Load shed (forced transfer to OFF; programmed-transition models only)
- Peak shave/area protection input (default)
- Remote common fault
- Remote test

### Programmable Outputs

- Auxiliary switch fault
- Common fault
- Contactor position
- Exercise active
- Failure to acquire standby source
- Failure to transfer fault
- Generator engine start
- Load bank control (default)
- Load control (pre/post-transfer, up to 9 outputs)
- Loss of phase fault
- Low backup battery
- Modbus®-controlled relay outputs (4 maximum)
- Not in automatic mode
- Non-emergency transfer
- Over and undervoltage faults
- Over and underfrequency faults
- Peak shave/area protection active
- Phase rotation error
- Source available
- Test active

\* Factory default settings are shown in parentheses. All settings are stored in non-volatile memory.

† System parameters set per order.

## Controller Features, continued

Voltage and Frequency Sensing		
Parameter	Default	Adjustment Range
Undervoltage pickup	90% of nominal	85%–100% of nominal
Undervoltage dropout	90% of pickup	75%–98% of pickup
Overvoltage dropout	115% of nominal	105%–135% of nominal*
Overvoltage pickup	95% of dropout	95%–100% of dropout
Voltage dropout time	0.5 sec.	0.1–9.9 sec.
Underfrequency pickup	90% of nominal	85%–95% of nominal
Underfrequency dropout	99% of pickup	95%–99% of pickup
Overfrequency dropout	101% of pickup	101%–105% of pickup
Overfrequency pickup	110% of nominal	105%–120% of nominal
Frequency dropout time	3 sec.	0.1–15 sec.

\* 690 volts, maximum

Adjustable Time Delays		
Time Delay	Default	Adjustment Range
Engine start	3 sec.	0–6 sec. †
Preferred to standby	1 sec.	0–60 min. †
Standby to preferred	15 min.	
Engine cooldown	0 min.	
Failure to acquire standby source	1 min.	
Pre-transfer to preferred signal	3 sec.	
Pre-transfer to standby signal	3 sec.	
Post-transfer to preferred signal	0 sec.	
Post-transfer to standby signal	0 sec.	

† Adjustable in 1 second increments. Can be extended to 60 minutes with an External Battery Supply Module Kit.

## Application Data

UL-Listed Solderless Screw-Type Terminals for External Power Connections		
Normal, Emergency, and Load Terminals		
Switch Rating (Amps)	Maximum Number of Cables per Pole	Range of Wire Sizes, Copper or Aluminum ‡
30–230	1	#14 AWG to 4/0 AWG ‡
260–400	1	#4 AWG to 600 MCM
	2	#1/0 AWG to 250 MCM
600	2	#2 AWG to 600 MCM
800–1200	4	#1/0 AWG to 750 MCM
1600–2000	6	#1/0 AWG to 750 MCM
2600–3000	12	#1/0 AWG to 750 MCM
4000	Bus Bar	

‡ 230 amp/600 volt use copper only

Input and Output Connection Specifications		
Component	Number of Wires	Wire Size Range
Terminal strip I/O terminals	1	#12–24 AWG
I/O module terminals	1	#14–24 AWG

Auxiliary Position Indicating Contacts (rated 10 amps @ 32 VDC/250 VAC)		
Switch Rating (Amps)	Number of Contacts Indicating Normal, Emergency	
	Open-Transition	Programmed-Transition
30–104	2, 2	—
150–400	2, 2	2, 2
600–800	2, 2	6, 6
1000–3000	8, 8	7, 7
4000	4, 4	4, 3

Environmental Specifications	
Operating Temperature	–20°C to 70°C (–4°F to 158°F)
Storage Temperature	–40°C to 70°C (–40°F to 158°F)
Humidity	5% to 95% noncondensing
Altitude	0 to 3050 m (10000 ft.) without derating

## Codes and Standards

The ATS meets or exceeds the requirements of the following specifications:

- Underwriters Laboratories UL 508, Standard for Industrial Control Equipment
- Underwriters Laboratories UL 1008, Standard for Automatic Transfer Switches for Use in Emergency Standby Systems
- Underwriters Laboratories Inc., listed to Canadian Safety Standards (cUL)
- NFPA 70, National Electrical Code
- NFPA 99, Essential Electrical Systems for Health Care Facilities
- NFPA 110, Emergency and Standby Power Systems
- IEEE Standard 446, IEEE Recommended Practice for Emergency and Standby Power Systems for Commercial and Industrial Applications
- NEMA Standard IC10-1993 (formerly ICS2-447), AC Automatic Transfer Switches
- EN61000-4-5 Surge Immunity Class 4 (voltage sensing and programmable inputs only)
- EN61000-4-4 Fast Transient Immunity Severity Level 4
- IEC Specifications for EMI/EMC Immunity:
  - CISPR 11, Radiated Emissions
  - IEC 1000-4-2, Electrostatic Discharge
  - IEC 1000-4-3, Radiated Electromagnetic Fields
  - IEC 1000-4-4, Electrical Fast Transients (Bursts)
  - IEC 1000-4-5, Surge Voltage
  - IEC 1000-4-6, Conducted RF Disturbances
  - IEC 1000-4-8, Magnetic Fields
  - IEC 1000-4-11, Voltage Variations and Interruptions

## Withstand Current Ratings (WCR) Open- and Programmed-Transition Models

Maximum current in RMS symmetrical amperes when coordinated with customer-supplied fuses or circuit breakers.

Withstand Current Ratings in RMS Symmetrical Amperes§								
Switch Rating, Amps	Any Circuit Breaker			Specific Circuit Breaker Max. Amps @ 480 VAC	Current-Limiting Fuses			Type
	Cycles @ 60 Hz	Maximum Circuit Amps @ 480 VAC	Maximum Circuit Amps @ 600 VAC		Maximum Circuit Amps	Volts, Max.	Maximum Fuse Size, Amps	
30	1.5	10,000	10,000	N/A	100,000	480	60	LPS-RK, J
70 104 150	1.5	10,000	10,000	22,000	200,000	480	200	
200	1.5	10,000	N/A	22,000	200,000	480	200	
230	1.5	10,000	22,000	22,000	100,000	480	300	J
260 400	3	35,000	22,000	42,000	200,000	480	600	
600 800 1000 1200	3	50,000	50,000	65,000	200,000	600	1600	L
	18 **	36,000	36,000					
1600‡ 2000‡	3	100,000	100,000	N/A	200,000	600	3000	
	30 **	65,000	65,000					
2600 3000	3	100,000	100,000	N/A	200,000	600	4000	
	30 **	65,000	65,000					
4000	3	100,000	100,000	N/A	200,000	480	6000	
	30 **	65,000	65,000					

‡ Optional front-connected service limited to 85,000 amps for specific and any breaker ratings.

§ All values are available symmetrical RMS amperes and tested in accordance with the withstand and close-on requirements of UL 1008. Application requirements may permit higher withstand ratings for certain size switches. Contact Kohler Co. for assistance.

\*\* Short time ratings are provided for applications involving breakers that do not have instantaneous trips for systems coordination.

## Ratings with Specific Manufacturers' Circuit Breakers

The following charts list power switching device withstand current ratings (WCR) in RMS symmetrical amperes for specific manufacturers' circuit breakers. Circuit breakers are supplied by the customer.

Switch Rating, Amps	Molded-Case Circuit Breakers				
	WCR, Amps RMS	Voltage, Max.	Manufacturer	Type	Max. Size, Amps
70	22,000	480	Square D	FH	80
				FC, FI	100
				KA, KC, KH, KI, LA, LH	250
			GE	TB1	100
				TEL, THED, THLC1, THLC2	150
				TFL	225
			ITE	CED6, ED6, HED4, HED6	125
				CFD6	150
				FD6, FXD6, HFD6	250
			Cutler-Hammer	FCL, Tri-Pac FB	100
				FD, FDC, HFD	150
				HJD, JD, JDB, JDC	250
				HKD, KD, KDB, KDC, LCL, Tri-Pac LA	400
			ABB	S1	125
S3	150				
Merlin Gerin	CE104, CE106	100			
104	22,000	480	Square D	FC, FI	100
				KA, KC, KH, KI, LA, LH	250
			GE	TB1	100
				TEL, THED, THLC1, THLC2	150
				TFL	225
			ITE	CED6, ED6, HED4, HED6	125
				CFD6	150
				FD6, FXD6, HFD6	250
			Cutler-Hammer	FCL, Tri-Pac FB	100
				FD, FDC, HFD	150
				HJD, JD, JDB, JDC	250
				HKD, KD, KDB, KDC, LCL, Tri-Pac LA	400
			ABB	S1	125
				S3	150
Merlin Gerin	CE104, CE106	100			
	CF250	250			
150	22,000	480	GE	TEL, THED, THLC1	150
				TFL, THFK, THLC2	225
				SFL, SFP, TFJ, TFK	250
				SGL4, SGP4, TLB4	400
			ITE	CFD6, FD6, FXD6, HFD6	225
				CJD6, HHJD6, HHJXD6, HJD6, JD6, JXD6, SCJD6, SHJD6, SJD6	400
			Square D	KA, KC, KH, KI	250
				LC, LI	300
				LA, LH	400
			Cutler-Hammer	FD, FDC, HFD	150
				HJD, JD, JDB, JDC	250
				LCL, Tri-Pac LA, HKD, KD, KDB, KDC	400
			ABB	S3	150
			Merlin Gerin	CF250	250
CJ400	400				

## Ratings with Specific Manufacturers' Circuit Breakers, continued

Switch Rating, Amps	Molded-Case Circuit Breakers							
	WCR, Amps RMS	Voltage, Max.	Manufacturer	Type	Max. Size, Amps			
200 230	22,000	480	GE	TFL, THFK, THLC2	225			
				SFL, SFP, TFJ, TFK	250			
				SGL4, SGP4, TLB4	400			
			ITE	CFD6, FD6, FXD6, HFD6	225			
				CJD6, HHJD6, HHJXD6, HJD6, JD6, JXD6, SCJD6, SHJD6, SJD6	400			
			Square D	KA, KC, KH, KI	250			
				LC, LI	300			
				LA, LH	400			
			Cutler-Hammer	HJD, JD, JDB, JDC	250			
				LCL, Tri-Pac LA, HKD, KD, KDB, KDC	400			
			Merlin Gerin	CF250	250			
				CJ400	400			
260	42,000	480	GE	TFL, THLC2	225			
				SFL, SFLA, SFP	250			
				SGL4, SGP4, TB4, THLC4, TLB4	400			
				SGLA, SGL6, SGP6, TB6	600			
				SKHA, SKLB, SKP8, TKL	800			
			ITE	CFD6, FD6, FXD6, HFD6	250			
				CJD6, HHJD6, HHJXD6, HJD6, JD6, JXD6, SCJD6, SHJD6, SJD6	400			
				CLD6, HHL6, HHLXD6, HLD6, SCLD6, SHLD6	600			
				CMD6, HMD6, HND6, MD6, MXD6, SCMD6, SHMD6, SMD6, SND6	800			
					800			
			Square D	KC, KI	250			
				LC, LI	600			
				MH	800			
			Cutler-Hammer	HJD, JDC	250			
				HKD, KDC, LCL, Tri-Pac LA	400			
				HLD	600			
				Tri-Pac NB	800			
			ABB	S5	400			
				S6	600			
			Merlin Gerin	CF250	250			
				CJ400	400			
			400	42,000	480	GE	SGL4, SGP4, TB4, THLC4, TLB4	400
							SGLA, SGL6, SGP6, TB6	600
							SKHA, SKLB, SKP8, TKL	800
ITE	CJD6, HHJD6, HHJXD6, HJD6, SCJD6, SHJD6	400						
	CLD6, HHJD6, HHLXD6, HLD6, SCLD6, SHLD6	600						
	CMD6, HMD6, HND6, MD6, MXD6, SCMD6, SHMD6, SMD6, SND6	800						
		800						
Square D	LC, LI	600						
	MH	800						
Cutler-Hammer	HKD, KDC, LCL, Tri-Pac LA	400						
	HLD	600						
	Tri-Pac NB	800						
ABB	S5	400						
	S6	800						
Merlin Gerin	CJ600	600						
600 800 1000 1200	65,000	480	GE	TB8	800			
				Microversatrip TKL	1200			
			ITE	CLD6, HHL6, HHLXD6, HLD6, SCLD6, SHLD6	600			
				CMD6, HMD6, SCMD6, SHMD6	800			
				CND6, HND6, SCND6, SHND6	1200			
				CPD6	1600			
					1600			
			Square D	MH Series 2	1000			
				SE (LS Trip), SEH (LS Trip)	2500			
			600	Cutler-Hammer	Tri-Pac NB	800		
	Tri-Pac PB	1600						
	RDC	2500						
	42,000	480	ABB	S6	800			
S7				1200				
Merlin Gerin			CJ600	600				
			CK1200	1200				

## Weights and Dimensions

Weights and dimensions are shown for transfer switches in NEMA type 1 enclosures, type 3R enclosures, and open units. Consult the factory for NEMA type 12, 4, and 4X enclosures.

**Note:** This information is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

Amps	Poles	NEMA Type	Dimensions mm (in.)			Weight kg (lb.)		
			Height	Width	Depth	2-Pole	3-Pole	4-Pole
30-200	2,3,4	1, 3R	791 (31)	450 (18)	314 (12.4)‡	28 (62)	30 (65)	31 (68)
230-400	2,3,4	1, 3R	1223 (48)	560 (22)	362 (14.3)‡	52 (115)	56 (123)	59 (131)
600-1000	2,3,4	1, 3R	1932 (76)*	864 (34)	515 (20.3)‡	220 (485)	231 (510)	238 (525)
1200	3,4	1	2286 (90)	963 (38)	686 (27)	—	356 (785)	379 (835)
	3,4	3R	2286 (90)	641 (25.2)	717 (28.2)	—	356 (785)	379 (835)
1600-2000	3,4	1	2286 (90)	965 (38)	1220 (48)	—	472 (1040)	494 (1090)
	3,4	3R	2286 (90)	940 (37)	1434 (56.4)	—	472 (1040)	494 (1090)
1600-2000F†	3,4	1	2286 (90)	963 (38)	688 (27)	—	472 (1040)	494 (1090)
2600-3000	3,4	1	2286 (90)	963 (38)	1524 (60)	—	649 (1430)	679 (1495)
	3,4	3R	2286 (90)	641 (25.2)	1738 (68.4)	—	649 (1430)	679 (1495)
4000	3,4	1	2286 (90)	1168 (46)	1829 (72)	—	1043 (2300)	1089 (2400)
30-200	2,3,4	Open Unit §	787 (31)	445 (17.5)	296 (11.6)	8 (17)	9 (20)	11 (23)
230-400	2,3,4		1219 (48)	457 (18.0)	330 (13.0)	17 (37)	21 (45)	—
600-1000	2,3,4		1829 (72)	864 (34)	508 (20)	68 (150)	78 (170)	90 (196)
1200	2,3,4		2210 (87)	965 (38)	584 (23)	68 (150)	78 (170)	90 (196)
1600-2000	3,4		2286 (90)	965 (38)	1219 (48)	—	190 (420)	213 (470)
1600-2000F†	3,4		2210 (87)	965 (38)	635 (25)	—	—	—
2600-3000	3,4		2286 (90)	965 (38)	1524 (60)	—	213 (470)	243 (535)
4000	3,4		2286 (90)	1168 (46)	1828 (72)	—	545 (1200)	590 (1300)

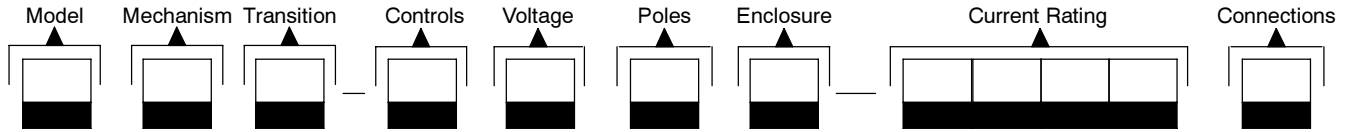
\* Includes mounting feet

† F = Front connected

‡ On 30-1000 amp models, the NEMA type 3R enclosures have a security cover on the controller that extends 54 mm (2.1 in.) beyond the door.

§ Dimensions shown for open units are the minimum required enclosure size. Open units weights are shipping weights for the contactor only.

Record the transfer switch model designation in the boxes below. The transfer switch model designation defines characteristics and ratings as explained in the accompanying chart.



**Kohler® Model Designation Key**

This chart explains the Kohler® transfer switch model designation system. The sample model designation shown is for a Model K automatic transfer switch that uses a standard-transition contactor with MPAC 1000™ electrical controls rated at 480 volts/60 Hz, 3 poles, 4 wires, and solid neutral in a NEMA 1 enclosure with a current rating of 400 amperes. Not all possible combinations are available.

**SAMPLE MODEL DESIGNATION**

**KCT-AMTA-0400S**

**Model**

K: Model K automatic transfer switch

**Mechanism**

C: Automatic  
 B: Bypass Isolation (See G11-81)  
 N: Non-automatic

**Transition**

T: Standard-Transition

**Electrical Controls**

A: MPAC™ 1000 (Microprocessor ATS Controls)

**Voltage/Frequency**

C: 208 Volts/60 Hz	H: 400 Volts/50 Hz	N: 600 Volts/60 Hz
D: 220 Volts/50 Hz	J: 416 Volts/50 Hz	P: 380 Volts/60 Hz
F: 240 Volts/60 Hz	K: 440 Volts/60 Hz	S: 220 Volts/60 Hz
G: 380 Volts/50 Hz	M: 480 Volts/60 Hz	

**Number of Poles/Wires**

N: 2-pole, 3-wire, solid neutral	Z: 3-pole, 4-wire, integral solid neutral (Solid neutral mounted on the contactor. Not available on all amperages.)
T: 3-pole, 4-wire, solid neutral	
V: 4-pole, 4-wire, switched neutral	
W: 4-pole, 4-wire, overlapping neutral	

**Enclosure**

A: NEMA 1†	C: NEMA 3R‡	F: NEMA 4X§
B: NEMA 12§	D: NEMA 4§	G: Open unit

† Standard on 30-4000 A models.

‡ Available to order on 30-3000 A models. Contact the factory for 4000 A models.

§ Available to order on 30-1000 A models. Contact the factory for larger units.

**Current Rating:** Numbers indicate the current rating of the switch in amperes:

0030	0200	0600	1200	2600
0070	0230	0800	1600	3000
0104	0260	1000	2000	4000
0150	0400			

**Power Connections**

S: Standard  
 F: Front bus (available on 1600 and 2000 A models only)

**DISTRIBUTED BY:**

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