



SAFETY DATA SHEET EPO-TEK 353ND-T Part A

1. Identification

Product identifier

Product name EPO-TEK 353ND-T Part A

Product number 353NDT/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Skin Sens. 1 - H317 STOT SE 1 - H370

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Danger

Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H332 Harmful if inhaled.
H370 Causes damage to organs.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P302+P352 If on skin: Wash with plenty of water.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
P501 Dispose of contents/ container in accordance with national regulations.

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Contains Epoxy Phenol Novolac, Polar Activator

Other hazards

Hazards not otherwise classified (HNOC) Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Epoxy Phenol Novolac	60-100%
CAS number: 9003-36-5	

Classification

Skin Irrit. 2 - H315
 Eye Irrit. 2 - H319
 Skin Sens. 1 - H317
 Aquatic Chronic 2 - H411

Polar Activator

1-5%

CAS number: Proprietary

Classification

Flam. Liq. 2 - H225
 Acute Tox. 3 - H301
 Acute Tox. 3 - H311
 Acute Tox. 3 - H331
 STOT SE 1 - H370

The Full Text for all Hazard Statements are Displayed in Section 16.

Composition comments The Data Shown is in accordance with the latest EC Directives.

4. First-aid measures

Description of first aid measures

General information	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Never give anything by mouth to an unconscious person. Get medical attention if any discomfort continues.
Inhalation	Place unconscious person on their side in the recovery position and ensure breathing can take place. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Give plenty of water to drink. Give milk instead of water if readily available. Keep affected person under observation. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention immediately. Show this Safety Data Sheet to the medical personnel.
Skin Contact	Immediately remove contaminated clothing. Rinse immediately with plenty of water. Remove contaminated clothing.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

Most important symptoms and effects, both acute and delayed

Inhalation Vapors may cause headache, fatigue, dizziness and nausea.

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Ingestion	May cause stomach pain or vomiting.
Skin contact	Severe irritation. Allergic rash.
Eye contact	Irritation of eyes and mucous membranes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO ₂).
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Special hazards arising from the substance or mixture

Specific hazards	Thermal decomposition or combustion products may include the following substances: Toxic gases or vapors.
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Hazardous combustion products	Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.
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Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.
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Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
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Environmental precautions

Environmental precautions	Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.
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Methods and material for containment and cleaning up

Methods for cleaning up	Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.
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Reference to other sections	For personal protection, see Section 8.
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7. Handling and storage

Precautions for safe handling

Usage precautions	Avoid spilling. Avoid contact with skin and eyes. Provide adequate ventilation. Avoid inhalation of vapors. Do not eat, drink or smoke when using the product.
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Conditions for safe storage, including any incompatibilities

Storage precautions	Store at moderate temperatures in dry, well ventilated area. Keep container tightly closed. Keep away from heat, sparks and open flame. Store away from the following materials: Oxidizing materials.
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Specific end uses(s)

Specific end use(s)	The identified uses for this product are detailed in Section 1.2.
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8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

Polar Activator

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm

Short-term exposure limit (15-minute): ACGIH 250 ppm

ACGIH = American Conference of Governmental Industrial Hygienists.

Exposure controls

Protective equipment



Appropriate engineering controls

All handling should only take place in well-ventilated areas.

Eye/face protection

Wear chemical splash goggles.

Hand protection

Wear protective gloves. It is recommended that gloves are made of the following material: Neoprene. Barrier cream applied before work may make it easier to clean the skin after exposure, but does not prevent absorption through the skin.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Paste.
Color	Tan.
Odor	Mild.
Flash point	>93°C
Evaporation rate	<BuAc
Vapor density	Not available.
Solubility(ies)	Insoluble in water.
Other information	Not known.

10. Stability and reactivity

Reactivity

The following materials may react violently with the product: Strong oxidizing agents. Strong reducing agents.

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Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid exposure to high temperatures or direct sunlight. Avoid contact with the following materials: Oxidizing agents. Reducing agents.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on toxicological effects

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Symptoms following overexposure may include the following: Coughing. Harmful by inhalation.
Ingestion	Gastrointestinal symptoms, including upset stomach. Harmful if swallowed.
Skin Contact	Irritating to skin. Harmful in contact with skin.
Eye contact	Irritating to eyes. Symptoms following overexposure may include the following: Redness. Pain.

12. Ecological Information

Ecotoxicity	Dangerous for the environment. May cause long-term adverse effects in the aquatic environment.
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Toxicity

Toxicity	Very toxic to aquatic organisms.
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Persistence and degradability

Persistence and degradability	The product is biodegradable.
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Bioaccumulative potential

Bio-Accumulative Potential	The product contains potentially bioaccumulating substances.
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Mobility in soil

Mobility	Mobile.
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Other adverse effects

Other adverse effects	Not known.
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13. Disposal considerations

Waste treatment methods

General information	Waste should be treated as controlled waste. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (DOT)	3082
UN No. (TDG)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082

UN proper shipping name

Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (TDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Transport hazard class(es)

DOT hazard class	9
DOT hazard label	Class 9
TDG class	9
TDG label	9
IMDG Class	9
ICAO class/division	9

Transport labels



Packing group

DOT pack group	III
TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III

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Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

International Regulations

Additional Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed:

Polar Activator

5,000 lbs (2270 Kg)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

The following ingredients are listed:

Polar Activator

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed:

Polar Activator

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

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Massachusetts "Right To Know" List

The following ingredients are listed:

Polar Activator

Rhode Island "Right To Know" List

The following ingredients are listed:

Polar Activator

Minnesota "Right To Know" List

The following ingredients are listed:

Polar Activator

New Jersey "Right To Know" List

The following ingredients are listed:

Polar Activator

Pennsylvania "Right To Know" List

The following ingredients are listed:

Polar Activator

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date

5/11/2016

EPO-TEK 353ND-T Part A

Revision	2
Supersedes date	6/11/2014
Hazard statements in full	H225 Highly flammable liquid and vapor. H301 Toxic if swallowed. H311 Toxic in contact with skin. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H331 Toxic if inhaled. H332 Harmful if inhaled. H370 Causes damage to organs . H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK 353ND-T Part B

1. Identification

Product identifier

Product name EPO-TEK 353ND-T Part B

Product number 353NDT/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Repr. 1B - H360

Environmental hazards Not Classified

Label elements

Pictogram



Signal word

Danger

Hazard statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H360 May damage fertility or the unborn child.

Precautionary statements

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents/ container in accordance with national regulations.

EPO-TEK 353ND-T Part B

Contains Substituted Imidazole Blend, Imidazole

3. Composition/information on ingredients

Mixtures

Substituted Imidazole Blend	60-100%
CAS number: Proprietary	

Classification

Acute Tox. 4 - H302
Skin Irrit. 2 - H315
Eye Dam. 1 - H318

Imidazole	30-60%
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CAS number: 288-32-4

Classification

Acute Tox. 4 - H302
Skin Corr. 1B - H314
Eye Dam. 1 - H318
Repr. 1B - H360

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Get medical attention. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Remove affected person from source of contamination. Give plenty of water to drink. Get medical attention immediately. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
Skin Contact	Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

Most important symptoms and effects, both acute and delayed

Ingestion	May cause chemical burns in mouth and throat.
Skin contact	Burns can occur.
Eye contact	Severe irritation, burning and tearing.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

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Suitable extinguishing media Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Do not eat, drink or smoke when using the product. Provide adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at moderate temperatures in dry, well ventilated area. Keep away from heat, sparks and open flame. Keep container tightly closed. Store away from the following materials: Oxidizing materials. Reducing agents.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

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Eye/face protection	The following protection should be worn: Chemical splash goggles.
Hand protection	Use protective gloves.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Amber.
Odor	Slight.
Flash point	> 93°C
Evaporation rate	<BuAc
Vapor density	>1
Solubility(ies)	Slightly soluble in water.
Other information	Not known.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid contact with the following materials: Oxidizing agents. Reducing agents.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Oxides of carbon. Oxides of nitrogen.

11. Toxicological information

Information on toxicological effects

Reproductive toxicity

Reproductive toxicity - fertility Possible risk of adverse reproductive effects.

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Inhalation	Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	Harmful if swallowed.
Skin Contact	Causes burns.
Eye contact	Causes burns.

12. Ecological Information

Ecotoxicity	Not known.
<u>Persistence and degradability</u>	
Persistence and degradability	The product is moderately biodegradable.
<u>Bioaccumulative potential</u>	
Bio-Accumulative Potential	The product contains potentially bioaccumulating substances.
<u>Mobility in soil</u>	
Mobility	Semi-mobile.
<u>Other adverse effects</u>	
Other adverse effects	Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
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14. Transport information

UN Number

UN No. (DOT)	3267
UN No. (TDG)	3267
UN No. (IMDG)	3267
UN No. (ICAO)	3267

UN proper shipping name

Proper shipping name (DOT)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)
Proper shipping name (TDG)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)
Proper shipping name (IMDG)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)
Proper shipping name (ICAO)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)

Transport hazard class(es)

DOT hazard class	8
DOT hazard label	Corrosive
TDG class	8
TDG label	8
IMDG Class	8

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ICAO class/division 8

Transport labels**Packing group**

DOT pack group III

TDG Packing Group III

IMDG packing group III

ICAO packing group III

Environmental hazards**Environmentally Hazardous Substance**

No.

Special precautions for user

EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information**International Regulations**

Additional Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations**SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations**California Proposition 65 Carcinogens and Reproductive Toxins**

None of the ingredients are required to be listed.

EPO-TEK 353ND-T Part B

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

None of the ingredients are required to be listed.

Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

Minnesota "Right To Know" List

None of the ingredients are required to be listed.

New Jersey "Right To Know" List

None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	5/11/2016
Revision	2
Supersedes date	6/11/2014

EPO-TEK 353ND-T Part B

Hazard statements in full

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H360 May damage fertility or the unborn child.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.