

Thread milling cutters with chamfer

Tool illustration					Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	

Thread milling cutters for ISO metric threads

	Solid carbide	3510				
Gühring std.	TMC SP	○		M 3 - M20		
	Solid carbide	3525				
Gühring std.	TMC SP	Ⓢ		M 3 - M20		
	Solid carbide	3543				
Gühring std.	TMC SP	Ⓐ		M 3 - M20		
	Solid carbide	3511				
Gühring std.	TMC SP	○		M 3 - M20		
	Solid carbide	3526				
Gühring std.	TMC SP	Ⓢ		M 3 - M20		
	Solid carbide	3544				
Gühring std.	TMC SP	Ⓐ		M 3 - M20		
	Solid carbide	3759				
Gühring std.	TMC SP	○		M 3 - M20		
	Solid carbide	3760				
Gühring std.	TMC SP	Ⓢ		M 3 - M20		
	Solid carbide	3761				
Gühring std.	TMC SP	Ⓐ		M 3 - M20		

Thread milling cutters for ISO metric fine threads

	Solid carbide	3512				
Gühring std.	TMC SP	○		M 4 X0,50 - M16 X1,50		
	Solid carbide	3527				
Gühring std.	TMC SP	Ⓢ		M 4 X0,50 - M16 X1,50		
	Solid carbide	3545				
Gühring std.	TMC SP	Ⓐ		M 4 X0,50 - M16 X1,50		
	Solid carbide	3513				
Gühring std.	TMC SP	○		M 4 X0,50 - M16 X1,50		

Tool illustration					Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	

Thread milling cutters for ISO metric fine threads

	Solid carbide	3528				
Gühring std.	TMC SP	Ⓢ		M 4 X0,50 - M16 X1,50		
	Solid carbide	3546				
Gühring std.	TMC SP	Ⓐ		M 4 X0,50 - M16 X1,50		
	Solid carbide	3762				
Gühring std.	TMC SP	○		M 4 X0,50 - M16 X1,50		
	Solid carbide	3763				
Gühring std.	TMC SP	Ⓢ		M 4 X0,50 - M16 X1,50		
	Solid carbide	3764				
Gühring std.	TMC SP	Ⓐ		M 4 X0,50 - M16 X1,50		

Thread milling cutters for UNC-threads

	Solid carbide	3516				
Gühring std.	TMC SP	○		1/4 -20 - 1/2 -13		
	Solid carbide	3534				
Gühring std.	TMC SP	Ⓢ		1/4 -20 - 1/2 -13		
	Solid carbide	3549				
Gühring std.	TMC SP	Ⓐ		1/4 -20 - 1/2 -13		
	Solid carbide	3517				
Gühring std.	TMC SP	○		1/4 -20 - 1/2 -13		
	Solid carbide	3535				
Gühring std.	TMC SP	Ⓢ		1/4 -20 - 1/2 -13		
	Solid carbide	3550				
Gühring std.	TMC SP	Ⓐ		1/4 -20 - 1/2 -13		
	Solid carbide	3518				
Gühring std.	TMC SP	○		1/4 -28 - 1/2 -20		

Thread milling cutters for UNF-threads

○ bright	● steam tempered	● nitrided lands	● nitrided	● golden brown	Ⓐ TiAlN
Ⓐ AlTiN	Ⓢ TiCN	Ⓢ FIRE	Ⓢ AlCrN	Ⓢ TiN	Ⓢ MolyGlide

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Thread milling cutters for UNF-threads

	Solid carbide	3536				
Gühring std.	TMC SP		1/4 -28	-	1/2 -20	
	Solid carbide	3551				
Gühring std.	TMC SP		1/4 -28	-	1/2 -20	
	Solid carbide	3519				
Gühring std.	TMC SP		1/4 -28	-	1/2 -20	
	Solid carbide	3537				
Gühring std.	TMC SP		1/4 -28	-	1/2 -20	
	Solid carbide	3552				
Gühring std.	TMC SP		1/4 -28	-	1/2 -20	

Thread milling cutters for BSP-threads

	Solid carbide	3514				
Gühring std.	TMC SP		G 1/8	-	G 3/8	
	Solid carbide	3529				
Gühring std.	TMC SP		G 1/8	-	G 3/8	
	Solid carbide	3547				
Gühring std.	TMC SP		G 1/8	-	G 3/8	
	Solid carbide	3515				
Gühring std.	TMC SP		G 1/8	-	G 3/8	
	Solid carbide	3533				
Gühring std.	TMC SP		G 1/8	-	G 3/8	
	Solid carbide	3548				
Gühring std.	TMC SP		G 1/8	-	G 3/8	
	Solid carbide	3765				
Gühring std.	TMC SP		G 1/8	-	G 3/8	
	Solid carbide	3766				
Gühring std.	TMC SP		G 1/8	-	G 3/8	

bright	steam tempered	nitrided lands	nitrided	golden brown	TiAlN
AlTiN	TiCN	FIRE	AlCrN	TiN	MolyGlide

Tool illustration					Tool material	Gühring no.
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Thread milling cutters for BSP-threads

	Solid carbide	3767				
Gühring std.	TMC SP		G 1/8	-	G 3/8	

Thread milling cutters for NPT-threads

	Solid carbide	3520				
Gühring std.	TMC SP		1/8	-	3/8	
	Solid carbide	3538				
Gühring std.	TMC SP		1/8	-	3/8	
	Solid carbide	3553				
Gühring std.	TMC SP		1/8	-	3/8	

Thread milling cutters for NPTF-threads

	Solid carbide	3521				
Gühring std.	TMC SP		1/8	-	3/8	
	Solid carbide	3539				
Gühring std.	TMC SP		1/8	-	3/8	
	Solid carbide	3554				
Gühring std.	TMC SP		1/8	-	3/8	